

YOUR HOT WATER SPECIALISTS

Direct

INSTALLATION MANUAL V2 2021

DIRECT UNVENTED ELECTRIC WATER HEATER WITH **INTERNAL** EXPANSION

IMPORTANT

This range of water heaters and unvented water storage cylinders should only be installed as per these instructions by a competent & certified heating installer. By installing this product you agree to be bound by the purchasing and warranty terms and conditions found in this manual and on our website.



INTRODUCTION

This UK manufactured product is made from Duplex stainless steel, providing durability and long-lasting resistance against corrosion. It is highly insulated with environmentally friendly foam, and enclosed in a rust resistant outer steel case.

The Direct is a Direct Electric Water Heater as defined under the current ErP Directive and available in seven sizes from 90-300litres.

The cylinder is approved to comply with G3 Building Regulations and the United Kingdom Water Supply (Water Fittings) Regulations / Scottish Water Byelaws.

This Direct cylinder comes supplied with all necessary safety & control devices needed to connect to the water mains. If for any reason you suspect this may not be the case, please contact us (see back page).

Please ensure that you have understood this manual before starting the installation, and leave this guide with the end user once the installation is complete.

For information on potential Warranty Exclusions – please see the appendix of this installation manual.

BENCHMARK

The Benchmark scheme places responsibilities on both manufacturers and installers. The purpose is to ensure that customers are provided with the correct equipment for their needs, that it is installed, commissioned and serviced in accordance with the manufacturer's instructions by competent persons and that it meets the requirements of the appropriate Building Regulations and relevant electrical qualifications. The Benchmark Checklist can be used to demonstrate compliance with Building Regulations and should be provided to the customer for future reference.

Installers are required to carry out installation, commissioning and servicing work in accordance with the Benchmark Code of Practice which is available from the Heating and Hotwater Industry Council who manage and promote the scheme.

Visit www.centralheating.co.uk for more information.

COMPONENT LISTING

Cold Water Inlet Set	LOOSE
15 x 22mm Tundish	LOOSE
Temperature & Pressure Relief Valve	FITTED
Immersion Heater(s) - Capacity and configuration dependant	FITTED
Installation Manual	LOOSE
Benchmark Logbook - Found at the back of this manual	LOOSE

GENERAL INSTALLATION REQUIREMENTS

The cylinder must be installed, commissioned and maintained by a competent installer holding a current G3 unvented qualification, and/or being a member of a competent persons' scheme. Once the unit is installed and commissioned, the user must be given an explanation of the operation of the cylinder and its key safety components. In addition, the end user must be given this installation manual for future reference.

STORAGE AND HANDLING

Care must be taken when handling the product. Seek assistance when moving the product as required, and follow safe working practices and lifting techniques to avoid injury or product damage. Before installation, the cylinder must be stored upright in its original packaging, on a secure, level surface within a dry and frost-free environment.

SITING THE UNIT

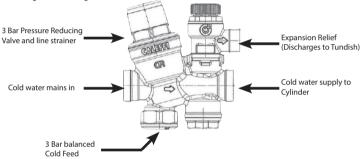
This product must be installed vertically on a flat base that is capable of supporting the maximum-fill weight of the cylinder. For each metre an outlet is above the cylinder, the supply pressure of the hot water will be reduced by 0.1 bar.

The minimum recommended cupboard size is 650mm square as the product diameter can vary (capacity and configuration dependant) between 475mm to 580mm. This is to ensure that there is access to the cylinder safety controls/immersion heaters and for future valve maintenance or replacement during service. Therefore, please ensure all connections are outward facing towards a door or similar opening for this purpose.

Areas subject to freezing should be avoided. If the cylinder is sited outside of a heated area of the dwelling, such as a garage or outbuilding, ensure the provision of adequate frost protection, such as insulation of exposed pipework. Pipe lengths must be kept to a minimum to ensure minimal losses.

COLD WATER INLET CONTROL SET

Included in your unvented safety components is a multibloc inlet control group. This single unit is standard issue for many unvented water systems, and comprises of many different safety valves, housed into a single brass casting. This is detailed as follows:



WATER SUPPLY

We recommend that the maximum on-site water demand be assessed and the water supply be tested to ensure it meets the following requirements.

It must be noted that a high mains water pressure does NOT always guarantee a high flow rate. Ensure a working (not static) condition site pressure reading is taken. The minimum mains water supply requirements should be 0.15MPa (1.5 bar) working pressure, and a 20 litres per minute flow rate is available. Where mains inlet pressures may exceed 10 bar, then an additional upstream pressure reducing device should be fitted in addition to the cold water inlet set provided by us.

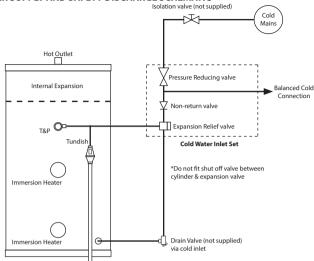
The mains supply pipe-work should be a minimum of 22mm. This could warrant the replacement of any existing 1/2" (15mm) cold mains pipe-work.

The water supply must be of a wholesome water quality, defined as Fluid Category 1 in the Water Supply Regulations 1999. In areas of hard water content (CaCO3) greater than 200ppm, treatment should be installed.

CHANGE OF WATER SUPPLY

The changing or alternation of one water supply to another can be detrimental on the operation and/or life expectation of the product and its accessories. Where a water supply changeover occurs, e.g. a rainwater tank supply, bore water supply, desalinated water supply, public reticulated water supply or water brought in from another supply, then water chemistry information should be sought. or should be tested to ensure the supply will meet the requirements given in these guidelines for our manufacturer's warranty to apply.

CYLINDER SUPPLY AND SAFETY DISCHARGE SCHEMATIC



GENERAL INSTALLATION AND COMMISSIONING

PLEASE NOTE - THE WATER CONNECTION BOSSES AND THE OLIVES & GLAND NUTS SUPPLIED AS STANDARD ON THIS DIRECT ARE THREADED 3/4" BSP.

COLD MAINS PIPEWORK

The cold mains pipework should be a minimum of 22mm, through to the cylinder installation to ensure that hot water flow requirements for taps and shower heads are met. Care should be taken to avoid inefficiency and heat transfer where cold water pipes run adjacent to hot water or heating pipework. Install an isolating valve (not supplied) to the cold mains pipework. A 22mm BS1010 stopcock or a quarter turn full-bore lever valve should be used rather than a screwdriver slot or other similar valve. Make the connection to the cold feed of the cylinder, incorporating a drain valve.

Position the inlet control set above the Temperature and Pressure Relief Valve (T&P) found on the side of the cylinder. This ensures the cylinder does not need to be drained in order to service the inlet control. Ensure the directional flow arrow on the inlet control follows the flow of water.

A balanced cold supply is required in the property if there are to be any showers, bidets, or monobloc taps in the installation (or wherever mixing/blending water fittings are installed). Connection to the balanced cold outlet will facilitate this requirement ensuring both hot and cold outlets are automatically balanced upon filing.

EXPANSION OF HEATED WATER

Rather than using an external expansion vessel, the expansion of heated water inside the cylinder is accommodated by an air 'bubble' (entrapment of air) at the top of the cylinder. A composite disc creates this space within the cylinder, which rises and falls as needed as the water heats or cools. The levels of water and

Annual servicing will still be required – please see our guidance further in this manual for help with this.

HOT WATER PIPEWORK

The majority of the hot water distribution pipework should be 22mm, possibly reduced to 15mm or 10mm dependant on the type of tap. Keep the hot draw off pipework to a minimum to maximise the transfer speed of hot water from cylinder to outlet.

If the balanced cold connection is not provided, do not use monobloc mixer taps or showers. This would cause the unit to back pressurise and result in discharge. Ensure that the top of the vessel is accessible for servicing.

SECONDARY CIRCULATION

We do not recommend a secondary return system with electrically heated cylinders. We would rather advise the use of a trace heated circuit. Where secondary circulation is unavoidable, a circulator suitable for potable water must be used in conjunction with a non-return valve to prevent backflow. The return connection should be made with a swept tee into the cold feed pipework directly above the drain connection. If you have any doubts over the total volume of water in a large secondary circulation system, you may wish to install an additional expansion vessel if necessary.

IMMERSION HEATER

All standard supply is with immersion heater elements of 3 Kilowatt output at 240 Volts, Incoloy elements, double pole thermal isolation an 1%" BSP threaded head.

ELECTRICAL CONNECTION - 3kW - FIGURE 1

This appliance must be earthed. It is suitable for a 240 volt A.C. supply only. The electrical installation should only be carried out by a suitably qualified electrician in accordance with latest I.E.E. regulations. Ensure the electrical supply is isolated before working on the system.

The electrical supply to each immersion heater must be fused at 13A via a double pole isolating switch with a separation of at least 3mm to both poles to BS 3456.

The cable must be 2.5mm² heat resistant (85°C HOFR) sheathed flex complying to BS6141:1981 Table 8. Do not use a cable of lesser rating.

For immersion heaters other than 3kW consult wiring requirements supplied with the immersion heater.

Do not operate the immersion heater(s) until the unit is full of water. If any sterilization liquid is in the cylinder do not operate the immersion heater(s) as this will cause premature failure.

This device must be earthed.

Earth connection, (green & yellow), should be made firmly to the earth post marked "E", using the terminal attachments provided. Live connection, (brown), from the mains supply cable to the thermostat terminal marked "L". Neutral connection, (blue), from the mains supply cable to the thermostat terminal marked "N".

WIRING - 3kW

Our 3kW immersion heaters MUST be wired in 2.5mm heat resistant cable, as failure to do so can cause nuisance tripping. We will be unable to support your installation until this has been corrected. For alternative rated immersion heaters consult the instructions supplied with the item.

COMMERCIAL/HEAVY DUTY USE

For commercial/heavy duty installations with constant usage/reheat requirements or where an external programmer designed for immersion heaters is not present then Titanium immersion heaters must be fitted in order to comply with the warranty.

RECOMMENDED TEMPERATURE SETTINGS

For domestic usage a temperature set of 55°C-60°C is the norm. This is above the growth temperature area for Legionella and low enough to prevent nuisance tripping and unnecessary scaling.

THERMOSTAT OPERATION

The thermostat has an adjustable control operating between 20°C and 65°C. The usual desired domestic setting is between 55°C and 60°C. The thermostat is supplied set at 60°C. For setting the stat, turn fully clockwise to the maximum, and then anticlockwise (back off) approximately a quarter of its travel. Then make minor adjustments to suit your personal taste.

THERMAL CUTOUT

If the cylinder begins to overheat (80°C), the thermal cut-out will activate, isolating both the live and negative connections within the immersion heater. This may also happen during a power spike. For resetting, isolate the power supply and allow the cylinder to cool down. Remove the head cap and press the high limit cut-out reset button on top of the thermostat. Should nuisance tripping occur, consult a qualified electrician to investigate the power supply and/or the thermostat itself.

REPLACEMENT IMMERSION HEATERS - ALL TYPES

Replacement immersion heaters are available in all formats for your water heater. These should be obtained via ourselves to ensure the correct specification is supplied, and our warranty not compromised. The standard heater has incoloy elements, a 1¾" BSP threaded head and standard rating of 3kW at 240 volts. Check the label detail on the head before ordering, as alternative specifications are available.

The 'O' ring on the head of the immersion heater should be correctly positioned and lubricated with a WRAS approved silicon lubricant before fitting. Screw in by hand until almost sealed and then gently finish tightening as the 'O' rings will seal easily. Remake the wiring connection as per instructions provided.

INSULATION OF THE TEMPERATURE & PRESSURE RELIEF VALVE

Components for insulating the T&P are supplied in order to retain heat and energy. Installation instructions are provided with the insulation cover.

DISCHARGE ARRANGEMENT

The diagram opposite was taken directly from UK government Building Regulations Part G: 2016.

This information is not exhaustive. If in doubt, seek advice. Full details of Building Regulation G3, is available from: www.planningportal.gov.uk

The discharge from both the temperature, and expansion relief valves can be joined together via a 15mm end feed tee. Water should only be discharged when there is a fault with the system, and be visible at the tundish. (Consider a safety device to alert those of impaired vision or mobility when this occurs.)

Discharge water must not be allowed to collect in the pipe-work but rather flow freely to the tundish. This should be vertically mounted, in a visible location, in the same space as the cylinder, and fitted as close as possible within 600mm of the safety device (the relief valves). The discharge pipework must be in accordance with Part G3 of the Building Regulations. These are as follows:

• The discharge pipe (D2) from the Tundish should have a vertical section of pipe 300mm long below the Tundish before any elbows or bends in the pipework.

• This pipe should then be installed with a continuous fall of at least 1 in 200 thereafter.

 The pipe must be at least one pipe size larger than the nominal outlet size of the safety device (unless its total equivalent hydraulic resistance exceeds that of a straight pipe 9m long i.e. discharge pipes between 9m and 18m equivalent resistance length should be at least two sizes larger than the nominal outlet size of the safety device, between 18 and 27m at least 3 times larger and so on.) Bends must be taken into account in calculating the flow resistance. An alternative approach for sizing discharge pipes would be to follow the BS6700 Specification for the design installation, testing and maintenance of services supplying water for domestic use within buildings and their curtilages.

Discharge pipework should terminate in a safe place where there is no danger to persons in the vicinity of the discharge. Examples of acceptable discharge arrangements include:

• To a trapped gully with the outlet below a fixed grating and above water seal.

Downward discharges to low level, within 100mm, above external surfaces such as a car park, hard s
tanding, grassed area with a protective wire cage to prevent contact but retaining visibility of discharge.
 Into a metal hopper at high level with a metal downpipe and a clearly visible termination point or onto a
roof capable of withstanding high temperature discharge at least 3m away from any plastic guttering.

Building Regulation G3 allows non-metallic pipework within the tundish discharge (D2). The discharge pipe (D2) should be made of a) metal or b) another material that has demonstrated it can safely withstand high temperature water discharges and is clearly and permanently marked to identify the product and the performance standard. The discharge should not be connected to a soil discharge stack unless it can be demonstrated of safely withstanding high temperature water discharges, in which case it should; 1. Contain a mechanical seal, not a water trap, which allows water into the branch pipe but not foul drain air

to be ventilated through the tundish.

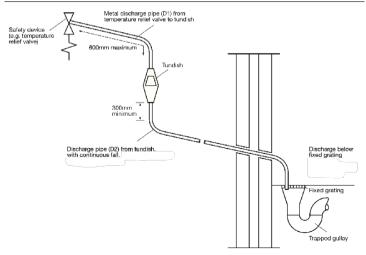
2. Be a separate branch pipe with no sanitary appliances connected to it.

3. Plastic pipes used as branch pipes with the discharge should be Polybutalene (PB) or cross linked polythene (PEX) complying with national standards such as Class S of B7291-2:2006 or Class S of B57291-3:2006 respectively.

4. Be continuously marked with a warning that no sanitary appliances should be connected to the pipe.

5. Plastic pipes should be joined and assembled with fittings appropriate to the circumstances in which they are used as set out in BS EN 1043-1:2002

Queries regarding specific discharge arrangements should be directed to your local building control office.



COMMISSIONING - FILLING THE SYSTEM

Check all connections for water tightness including factory made connections, as these may become loose in transit. The expansion vessel should be 3 bar (45PSI).

The hot tap furthest away from the cylinder should be opened before filling the system to purge air and flush any disturbed particles

The pipes should be flushed before use. The remaining taps should be opened in turn to purge air from the system before turning on the electrical supply.

For Direct Units: Fully fill and flush the system before activating the immersion heaters and allowing the unit to heat up. The immersion heater is supplied pre-set at 60°C. Turning fully to + is approximately 65° C.

STORAGE TEMPERATURE

A storage temperature of 55-60°C is normal for domestic usage.

SAFETY VALVE CHECK

A problem is occurring if water is released from either safety valve during the heat up process (temperature relief and expansion relief.) This must be rectified before continuing. Both valves should be opened slowly one at a time, and then together, allowing as much water as possible through the tundish. Check that the discharge pipework is cleared of obstruction, free flowing, and without spillage over the tundish. Check that the valves reseat correctly when released.

DRAINING PROCESS

Isolate the unit from the electric supply to prevent immersion heater burn out. Isolate the unit from the cold mains. Attach a hose to the draining tap. Ensure this reaches to a level below the unit for creating an effective siphon so that the maximum amount of water is drained from the unit. Open the hot tap closest to the unit and open the draining tap.

Caution: Water drained off may be hot.

SERVICE AND MAINTENANCE

Servicing must be carried out annually by competent installers.

Any spares used must be purchased from us.

 Safety devices must not be bypassed. Do not use the unit if safety features are not fully operational.

Proof of annual servicing is required to avoid invalidating your manufacturer's guarantee.

Upon installation of the unit the installer must complete the accompanying commissioning certificate at the rear of this manual.

ANNUAL SERVICING PROCESS

This must be conducted by a competent installer on an annual basis, ideally at the same time as the annual boiler service:

1. The expansion relief valve should be eased open to allow water to flow for a minimum of 5 seconds. Close the valve and make sure it resets correctly. Repeat this procedure with the temperature & pressure relief valve. Ensure that the discharge pipework is cleared and allowing a free flow of discharge.

 Ensure all fitted immersion heaters are working correctly. They should be controlling the water temperature between 55°C and 60°C.

- 3. This cylinder has no external expansion vessel. The internal air gap must be serviced via the following steps that will re-establish the level of the internal water baffle.
- a) Isolate the cold mains supply to the cylinder

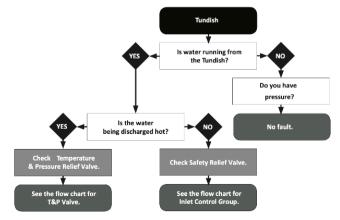
b) Turn on a hot tap outlet

- c) Open the T&P valve until water stops flowing from both the relief valve and the tap.
- d) Close both the relief valve and the hot tap
- e) Turn the incoming cold mains on and allow the cylinder to fill
- f) Reopen the hot tap until water flows and then close
- 4. Remove the head on the inlet control set and clean the mesh filter within.
- 5. Update the benchmark service record supplied after every service by the installer.

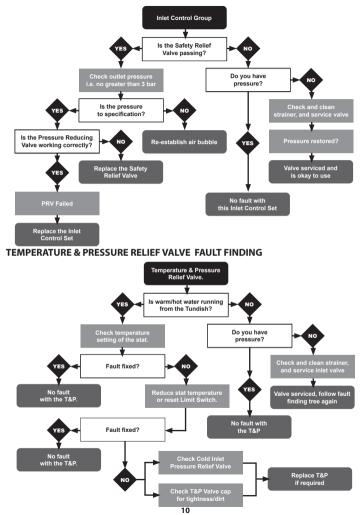
CYLINDER FAULT FINDING

PROBLEM	POSSIBLE CAUSE	REMEDIATIVE ACTION			
	Potential discharge from T&P valve	Follow tundish/T&P fault finding			
	Potential discharge from Expansion relief valve due to fault at PRV	Follow inlet control set fault finding			
Water is visible at tundish	Back pressure from system	Check all cold connections into mixer outlets are fed from the balanced cold service from the inlet control valve. If not, additional PRV's must be fitted.			
Expansion valve opens when cylinder is heated	Baffle/air bubble has lost charge	Follow service process to re-establish internal air gap			
Cylinder appears to be leaking from inside the steel case	Loose cylinder connection - notably from hot water outlet	Check all connection points including the immersion heaters and the hot outlet to ensure that these are not leaking, and remake joints if necessary.			
Noise when operating tap or shower	Vibrating/insecure pipework	Ensure that all pipework is secured to the wall with pipe clips as appropriate.			
Reduced water flow	Possible external water works being carried out	Check with local authorities and wait for works to be completed			
neuceu Water now	Lodged debris from mains at Inlet control set or PRV sticking	Strip & clean PRV/inline filter, or replace inlet control set.			
No hot water available	Possible immersion heater failure	Follow immersion heater fault finding			

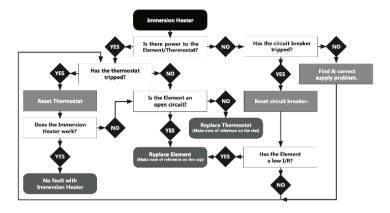
TUNDISH FAULT FINDING



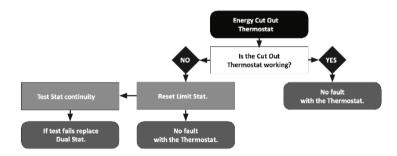
INLET CONTROL SET FAULT FINDING



IMMERSION HEATER FAULT FINDING



ENERGY CUTOUT FAULT FINDING



MAINS PRESSURE HOT WATER STORAGE SYSTEM COMMISSIONING CHECKLIST

This Commissioning Checklist is to be completed in full by the competent person who commissioned the storage system as a means of demonstrating compliance with the appropriate Building Regulations and then handed to the customer to keep for future reference.

Failure to install and commission this equipment to the manufacturer's instructions may invalidate the warranty but does not affect statutory rights.

stomer name: Telephone number:											
Address:											
Cylinder Make and Model								_			
Cylinder Serial Number	\square										
Commissioned by (PRINT NAME):	F	Registere	d Operati	ve ID N	umber						
Company name:	1	Telephone	e number:								
Company address:											
		Commissi	ioning dat	e:							
To be completed by the customer on receipt of a Building Regulations Compliance	e Certif	ificate*:									
Building Regulations Notification Number (if applicable)											
ALL SYSTEMS PRIMARY SETTINGS (indirect heating only)											
Is the primary circuit a sealed or open vented system?		Se	aled							Open	
What is the maximum primary flow temperature?											°C
ALL SYSTEMS											
What is the incoming static cold water pressure at the inlet to the system?										bar	
Has a strainer been cleaned of installation debris (if fitted)?							Ye	8		No	
Is the installation in a hard water area (above 200ppm)?							Ye	8		No	
If yes, has a water scale reducer been fitted? Yes						No					
What type of scale reducer has been fitted?											
What is the hot water thermostat set temperature?										°C	-
What is the maximum hot water flow rate at set thermostat temperature (measured at high flow outlet)? //min											
Time and temperature controls have been fitted in compliance with Part L of the Bu	Building	g Regulati	ons?							Yes	
Type of control system (if applicable)				Y Pl	an		S Pla			Other	
Is the cylinder solar (or other renewable) compatible?							Ye	8		No	
What is the hot water temperature at the nearest outlet? C											
All appropriate pipes have been insulated up to 1 metre or the point where they be	ecome	e conceale	d							Yes	
UNVENTED SYSTEMS ONLY											
Where is the pressure reducing valve situated (if fitted)?											-
What is the pressure reducing valve setting?										bar	
Has a combined temperature and pressure relief valve and expansion valve been	fitted a	and disch	arge teste	ed?			Ye			No	
The tundish and discharge pipework have been connected and terminated to Part	t G of t	the Buildir	ng Regula	tions						Yes	
Are all energy sources fitted with a cut out device? Yes					No						
Has the expansion vessel or internal air space been checked? Yes					No						
THERMAL STORES ONLY											
What store temperature is achievable?											°C
What is the maximum hot water temperature?							°C				
ALL INSTALLATIONS											
The hot water system complies with the appropriate Building Regulations Yes											
The system has been installed and commissioned in accordance with the manufacturer's instructions Yes											
The system controls have been demonstrated to and understood by the customer Yes											
The manufacturer's literature, including Benchmark Checklist and Service Record, has been explained and left with the customer Yes											
Commissioning Engineer's Signature											
Customer's Signature											
(To confirm satisfactory demonstration and receipt of manufacturer's literature)											

*All installations in England and Wales must be notified to Local Authority Building Control (LABC) either directly or through a Competent Persons Scheme. A Building Regulations Compliance Certificate will then be issued to the customer.



www.centralheating.co.uk

SERVICE RECORD

It is recommended that your hot water system is serviced regularly and that the appropriate Service Record is completed.

Service Provider

Before completing the appropriate Service Record below, please ensure you have carried out the service as described in the manufacturer's instructions.

SERVICE 01	Date:	SERVICE 02	Date:				
Engineer name:		Engineer name:					
Company name:		Company name:					
Telephone No:		Telephone No:					
Comments:		Comments:					
		1					
		1					
Signature		Signature					
SERVICE 03	Date:	SERVICE 04 Date:					
	Date.		Date.				
Engineer name:		Engineer name:					
Company name:		Company name:					
Telephone No:		Telephone No: Comments:					
Comments:		Comments.					
		-					
		-					
		-					
Signature		Signature					
SERVICE 05	Date:	SERVICE 06	Date:				
Engineer name:		Engineer name:					
Company name:		Company name:					
Telephone No:		Telephone No:					
Comments:		Comments:					
		-					
Signature		Signature					
SERVICE 07	Date:	SERVICE 08	Date:				
Engineer name:		Engineer name:					
Company name:		Company name:					
Telephone No:		Telephone No:					
Comments:		Comments:					
Signature							
		Signature					
SERVICE 09	Date:	SERVICE 10	Date:				
Engineer name:		Engineer name:					
Company name:		Company name:					
Telephone No:		Telephone No:					
Comments:		Comments:					
Signature		Signature					

GUARANTEE AND EXEMPTIONS

The cylinder carries a 25-year guarantee against faulty materials or manufacturing, based upon the following conditions:

- Correct installation as per this document and all relevant standards, regulations, and codes of
 practice in force at the time.
- The Benchmark Commissioning Checklist has been completed
- The unit has been serviced annually.
- · The product has not been modified in any way, other than by us.
- There has not been any misuse, tampering, or neglect of the cylinder.
- · It has only been used for the storage of potable water
- · It has not been subjected to frost damage
- · The system is fed from a public mains water supply
- Storage temperatures have not exceeded 65°C
- · Installations made only in the United Kingdom.
- *The water chemistry used in the system is found to be above the maximum allowances*
- · Units are not installed with uncontrollable heat sources (e.g. wood burning stoves)
- · For commercial or heavy-duty installations where constant usage and reheating is required, titanium
- immersion heaters must be fitted to comply with the warranty
- The guarantee period starts from the date of purchase.
- The extended guarantee is not transferable and rests with the original householder.

EXCLUSIONS

- The effect of scale build-up on the unit or its components
- · Any labour charges associated with replacing the unit or its parts
- Any consequential losses caused by the failure or malfunction of the unit.

Note: Invoices for servicing may be requested to prove that the unit has been serviced annually. All the components fitted to/or supplied with the cylinder carry a 2-year guarantee. The guarantee starts when the cylinder is first filled.

CLAIMS

On the rare occasion of a fault occurring, we will only consider sensible claims that are submitted in full at the time when the faulty part/unit is returned to us.

We will not cover any installer claims for excessive travelling where the installer has accepted a job more than 30 miles from their base of operations.

Removal costs cannot be recovered for the collection of a faulty unit from a difficult to reach area or where cylinder access has been restricted (as per this manual guidance.)

Claims will not be accepted for units that have not been installed in accordance with this manual. **PROBLEM GUIDANCE**

When a problem arises, your first point of contact is the plumber who fitted the unit (in the first year), followed by the plumber who carries out the annual servicing of your unit for you.

If your cylinder begins to leak, we will supply you with a new one. To prevent fraud, we request an up-front payment in this case while we establish the cause of the fault. The original unit must be returned to us for inspection along with a copy of your service record and commissioning checklist. Your upfront payment will be refunded as soon as it is confirmed that the cylinder has failed within the terms of our warranty.

If a component part fails within the two-year guarantee, we will send you a new one with an upfront charge. Your credit card details may be required to prevent fraud. We ask you to post the faulty part back to us by recorded delivery within a month. A refund will be issued once the part has been tested and proven to be at fault.

APPENDIX - WATER CHEMISTRY

This water heater is manufactured to suit the water conditions of most public reticulated water supplies. However, there are some known water chemistries which can have detrimental effects on the cylinder. If you are unsure of your water chemistry, you may be able to obtain the relevant water chemistry information from your local water supply authority.

*Our warranty will not apply where water stored in the storage cylinder exceeds at any time any of the following levels: - TOTAL HARDNESS 200mg/L, TOTAL DISSOLVED SOLIDS 600mg/L

CONDITIONS OF SALE 1. DEFINITIONS "An-ury" means the person who accepts a quotation of the Company for the sale of the Goods or whose order for the Goods

ons of sale set out in this document and any spacial terms and conditions appared in writing by the Company and the Buyer "Contract" means the contract for the purchase and sale of the Goods "Goods" means the goods which the Company is to supply and which the Buyer agrees to buy in accordance with these

Considers Final investigation we prove the GODDD Inciding transport and insurance (if any) 1.2 My effected in these Conditions 1 provision of a statute shall be construed as a reference to that provision as amended ne-enacted or extended at the relation 1.3 The basedings in these Conditions are for conversione only and shall not affect their intercentation

which shall prove the Contract to the exclusion of any other terms, subject to which any such oparations of the samples and the shall be an exclusion on bracked any any exclusion may obtained any sub-oparation brack the any exclusion of the samples and the transport of the samples of the sample of the samples of the sample of the samples of the sample of the samples of the sampl

and dimensions without notice. 2.7 For the auxidance of doubt nothing in these Conditions or any Contract shall confer on any third party any her nor the right to enforce any term of these Conditions or any Contract whether remused to the Contracts Birbts of Third Parties) Act 1999 or otherwise 3. THE PRICE AND PAYMENT

3. The FIRE CLAR Devolution 1.1 The FIRE CLAR Devolution 1.1 The CLAR Devolution of the CLAR Devolution of the CLAR Devolution of the FIRE CLAR Devolution of the CLAR Devolution of

The second secon

payment of the hirst and Wi shall be does written the agrees promotion to — see an even or set. These fragments that has only agreements in this close due to the written provide to a serie of here the series 2.8 f the larger that is made any gargerest in this close due to the written provided to the series during the result of the due to the series of the series 2.8 f also larger end the Company in a the Company may therk fit (notwithstanding any purported appropriation by

the Buyer) and 3.6.3 charge the Buyer interest (both before and after any judgement) on the amount unpaid at the rate of 8%, annum above Barclays Bank VLC base rate from time to time until payment in full is made (a part of a month be full month for the purpose of alculation interest). rate of 8% per cent pe

full month for the purpose of calculating interest) 4.116 GODS 4.11. The quantity and description of the Goods shall be as set out in the Company's quotation or in the Company's offer (as the case may be); and 4.12 the quality and specification for the Goods shall be as set out in the Company's quotation or (where there is no quotation)

4.2.1 the upper layer dependencies for the double half has as that in the fore (mapping) quantities or phase has no quantities of the double of the double set of the doubl

against an iss proceeding on set options, processing the cost of an autoout and materias used, caretype and oppin estimates and an automatic 4.5 All dispins, sketches, or similar articles supplied by or submitted in confidence by the Company shall remain the property of the Company and may not be disclosed by nor used by nor copied or otherwise reproduced by the Boyer without the prior written consent of the Company.

DELIVERY OF GOODS

5. EULENT OF CODES TO LOT AND THE ADDRESS OF THE CODE ADDRESS OF THE ADDRESS O

The Campary meeting is been used in the intervent by the Campary on actions of the Olderary Data equips upon the Campary in the Intervent intervent intervent intervent intervent intervent intervent intervent Campary is below any one arrow of the instalment is accordance with these Cambons and particular by the Campary is below any one arrow of the instalment is accordance with these Cambons and particular by the Campary is below any one arrow of the instalment is accordance with these Cambons and particular by the Data of the Campary is a second and the Cambon and the Cambon and the Cambon and the Cambon factor in the Campary is a second and the Cambon and the Cambon and the Cambon and the Cambon Cambon and the Cambon Cambon and the Cambon Cambon and the Cambon Cambon and the Cambon Cambon and the Cambon Cambon and the Cambon and the

incurred by the Company A RKK AND RETENTION OF TITLE

A RISKANDERTINIDOROTINI. 6 A goods supplied by the Company shall be at the Buyer's nik immediately upon delivery to the Buyer or into custody on the Buyer half or to the Buyer Codes. The Buyer shall fifter, adequate inscarse of the goods against all risks to the bit income value of the goods, usin inscarse to the elicitavit from the time of delivery card poperty in the goods half para to the Buyer and Annual State and a property in the goods supplied herearceder will para to the Buyer when full payment has been made by the Buyer to a property in the goods supplied herearceder will para to the Buyer to an annual buyer to an annual buyer to a property in the good supplied herearceder will para to the Buyer to an annual buyer to an annual buyer to a property in the goods and para the state and annual buyer to a state and a state

the Company for -6.2.1 the goods of the subject of this contract.

43:14 bit good offen unique offen contrast.
43:14 bit good offen unique offen contrast.
44:14 bit good offen contrast.
45:14 bit good offen contrast.
46:14 bit good offen contrast.
46:

I have to been anyoning intern include a present on a barmony power to be the to be presented. A 3 if the Buyer, being a company, does anything or fails to do anything which would entitle an administrator or an administrative receiver or a receiver to take possession of any assets or which would entitle any person to present a petition for

administrative receiver or a receiver to take possession of any assess or which wood entities any person to present a part which reg out to apply from a diministration of the control and persons to present a part of the control and persons processing concepted by the bayer or in the possession of the layer for the partone of representing and eccourting any rouch post person of the control and part encounter of the control and particular that the control and the control and the control and the most barries of the control and particular that the control and the control and the most barries and which is an encounter particular to an extension of the control and the control and the control and the control and particular that the control and the

6 of proteindening paragraph (6) sense of advalation to paragraph (5) levels of the Spore Adial paramitter) is all the pools to display parkers in the source of backwares. In this target the Spore Adia acis the supplicity of the Comparison commution against and the paragraph is a supplicity of the Spore Adia acis the Spore Adia acis, and (3) add has held in total or in a manare with the models used paraged to the Shertfield as acid, and (3). Add has held in total or in a manare with the models used paraged to the Shertfield as acid, and (3). Add has held in total or in a manare with the models used paraged to the Shertfield as acid, and (3). Add has held in total or in a manare with the models used paraged to the Shertfield as acid, and (3). Add has held in total or in a manare with the model acid paraged to the Shertfield as acid, and (3). Add has held in total acid acid graph with with sing hyb Company.

Company.
6.2 in the second that the Record shift cell one of the model economical to discuss (K) honord the Record shall forther the forms. 2.7 In the event that the bayes that all any of the goods pursues to classes (3) hence (1 the log-re hall forthermit helps with all and all the individual adds of the first price periods and all the individual adds of the first periods and all the individual adds of the first periods and all the individual adds of the first periods and all the individual adds of the first periods and all the individual adds of the first periods and and the first periods and all the individual adds of the first periods and all the individual adds of the first periods and the individual adds and the indivi

such bird of hadring. South Bird of hadring. South S affication or removal. As 0 in the event that, before property in the goods has passed to the Buyer under paragraph (3) the goods or any of them are lost, stoler, damaged or distoryed : 6.3.1 the Buyer shall forthwith inform the Company in writing of the fact and circumstances of such loss, theft, damage

or destruction. 6.9.2 the Buyer shall assign to the Company the benefit of any insurance claim in respect of the goods so

damaged or destroyed. 2. WMRRNTESNELLARLITY-FORMOUCTSNESTALLEDINTHEUKONAY 7.1 Subject to the following provisions, the Company warrants that the Goods will be free from defects in material and workmankip for a partod of 24 months from their delayers to the Buyer, units a period of different duration is specified in the product initialization instructed that produ nd in its spacific warranty terms, or spacified components thereof

and/or its specific wattanty terms, or specified components thereof. 7.2 The wamanty in clause 7.1 is given by the Company subject to the following condi-

7.2 The wamanity in clause 7.1 is given by the Company subject to the netwing community.
7.2.1 the Company shall be under no liability in respect of any defect in the Goods arising from any information drawing design 21.21 the Company had the under the labeling in respect of any defact. The face data unity from any phramatian dimension expectediation singleful by the lange. In space of a large data with the phrase of the labeling of t

to the Company. 7.3 The Buver shall not make any statement or representation or give any warranty to any third party in respect of any Goods

7.3 The Boyer shall not make any statement or representation or give any warming to any third party in respect of any Goods of ther han in the terms made or given by the Company to the Souries in their conditions. The source is the source of the Company to the Souries in the Company to provide any warden to commit the Company to provide any warden to the Goods. The Boyer shall indeeming the Company against all dises, damages, cont, client, designed, control of the Souries of an arising out of any such statement, representation or warratly made or given by the Boyer in contravention of this clause. 7 All the Company in Souries (1996) results of the Souries of the Sour

out of any such statement, representation or warrantly maids or given by the Boyer in contravention of this classe. 7. All the Company) stability to the Boyer for 7. All dates for injury resulting from its own or that of its menjoyee' agents' or subcontractors' negligence; and 7. All clamages unformed by the Boyers as an active of any branch of the displations impleted by Section 12 of The Sele of Goodh Act 1979 Abal not be Invited 7. Solgetics as regressly provided in these Conditions all other warranties conditions or temms whether implied by statute

or common law or otherwise are

hareby excluded 2.0 if the Company fails to deliver the Goods for any naison other than any cause beyond the Company's reasonable control or the Buyer's fault then the Company shall only be liable to the Buyer for and the Company's liability shall be limited the encoss of any joint do not to the Buyer (in the chargent available market) of similar goods to replace these not delivers

But ensure (up of persons) the descent and the matchine m

urtion with the Contract shall not exceed the Price of the Goods

convection with the Carbon dath of the second of the Nucl Afer Guide.

3. Least were sur maticipal and any easier maticipation of suppliers or sub-contractors of the Company; 7.120 defaults for any reason maticipation of suppliers or sub-contractors of the Company; 7.121 for completeness or inaccuracy of any technical information which it is the responsibility of the Buyer to provide as MOXUPEV OF THE BUYER

1.1 This data september 3.
1.1

as the unit Company meanmously applementation may on the investment meanmond accore in accord to do to do an emerginary on a and notifies the lower accordingly 2.11 this clause applies them without prejudice to any other right centered available to the Company the Company shall be entitled to stop any Goods in transit, cancel the Contract or suppend any further definitives un-der the Contract without any slubbility to the Bayer and if the Goods there been delayered but not paid for the heise shall become immediately due and payable notwithstanding any previous agreement or amangement to the contrary 9. HEATTH AND SAFETY INFORMATION

10. GRBRUA 10. The Contract in personal to the Buyer which may not assign or dispose of any of its rights or obligations or otherwise delaystar any of its obligations under the Contract without the writtine consent of the Company. Dis The Company has be enrified to assign is rights and deligitors under the Contract and to sub-contract or otherwise delaystar any of its obligations under the Contract. Dis Anymotion required opermitted to be symb sylicher party to the other under these Conditions shall be in writing includ-tion.

13. May residen required a permittate to the pipers by paths party in the other under these Conditions adult is in writing indust, and a province of the pipers by paths party in the other under the conditions adult is in writing indust. The pipers are party in bottom it was addressed. For the pipers in the

automys to be invate or culmenosate in winds or in part the value of or the other provision or trive value of a mainder of the provision in quartics hall han be addicated thereby 10.0 The Contract and these Conditions shall be governed by the laws of England 10.2 The parties hereby solers to the non-ea-cease values jurisdiction of the English contra 10.3 The Boyer shall informing that Contrary for all costs and dumages, including attorneys' fees, suffered by the Company as a result of the Boyers actual or thesatemed breach of these terms and conditions.

The AC DEVALUATION provide the Buyer on request with Information at to the proper and safe use of the Goods and the Buyer shall as all times close and comply with the Company's introstication co other information relating to the use of the Goods Specific product warranty terms are available on request. Terms & Conditions may classing without prior notice being given, for up to date terms please with waveskopfender.co.uk

UK Cylinders Limited

Unit 3, RCM Business Centre, Sandbeds Trading Estate, Dewsbury Rd, Ossett, WF5 9ND Tel: **03330 329650** Email: **sales@ukcylinders.co.uk**